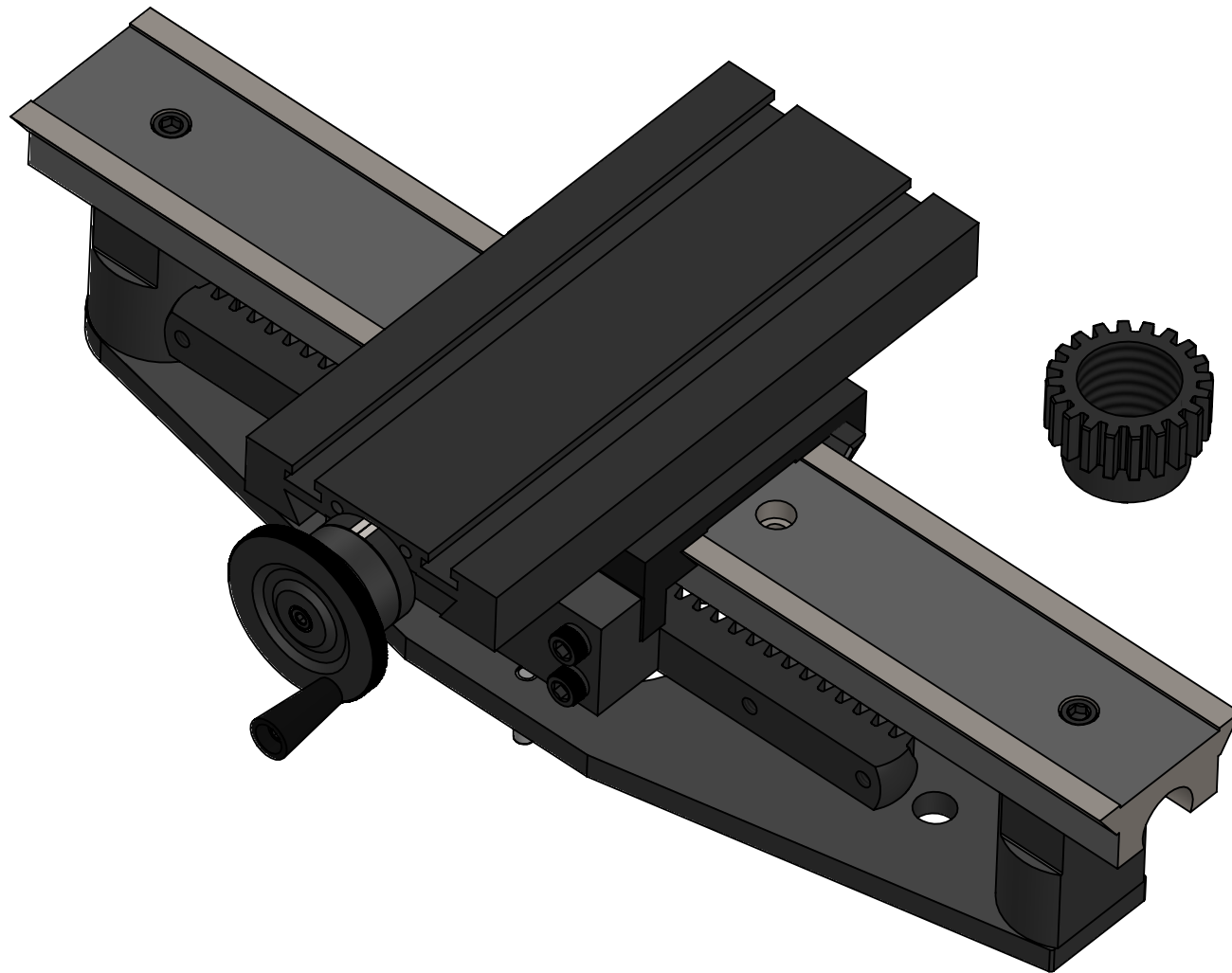
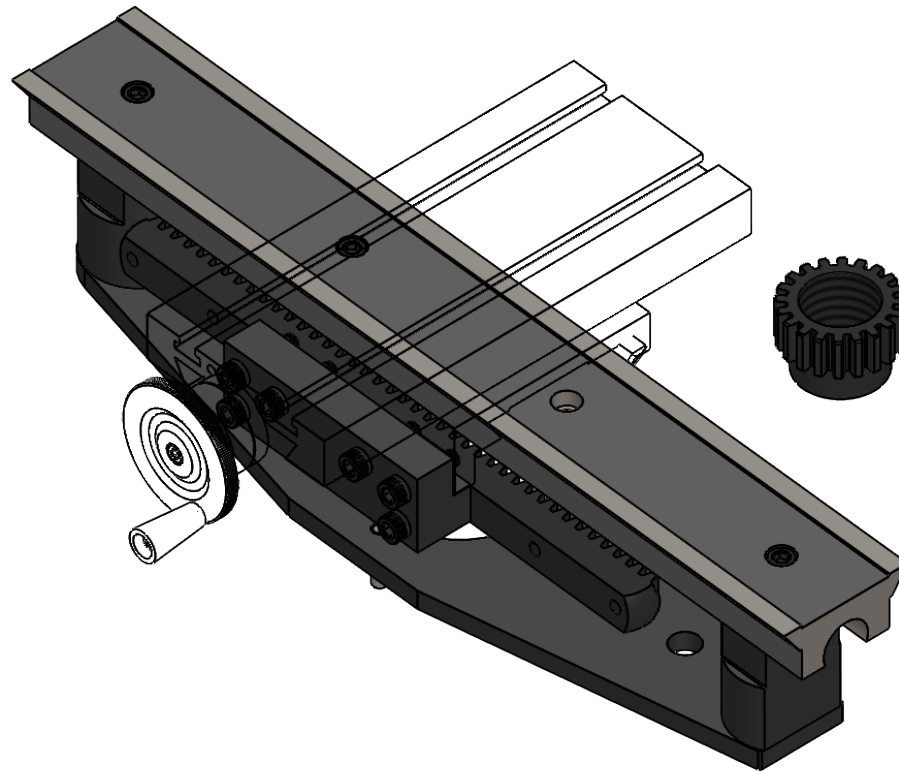


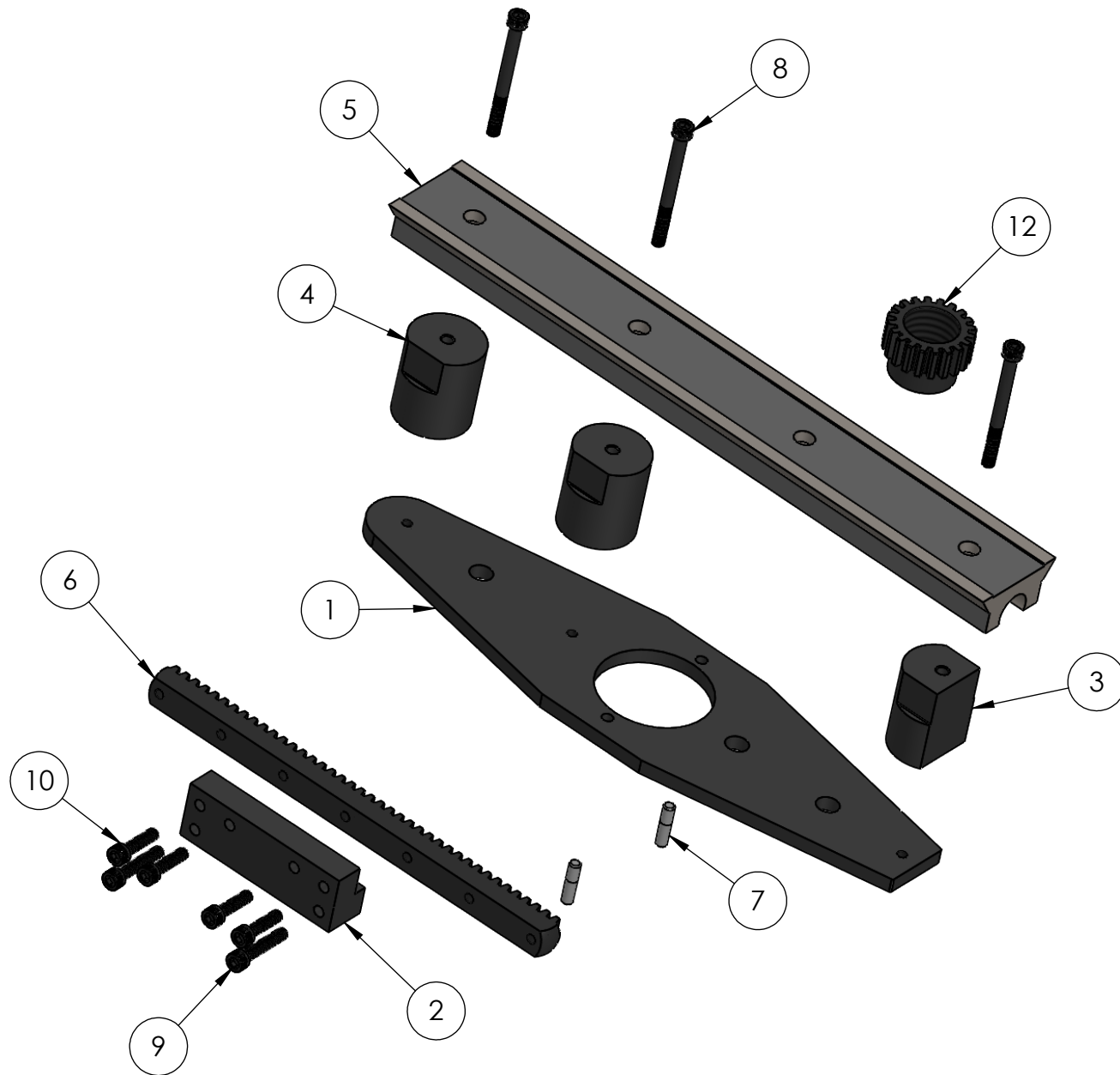
STRAIGHT LINE CHUCK (SLC) PARTS LIST



STRAIGHT LINE CHUCK BED AND MOUNT PLATE, PINION



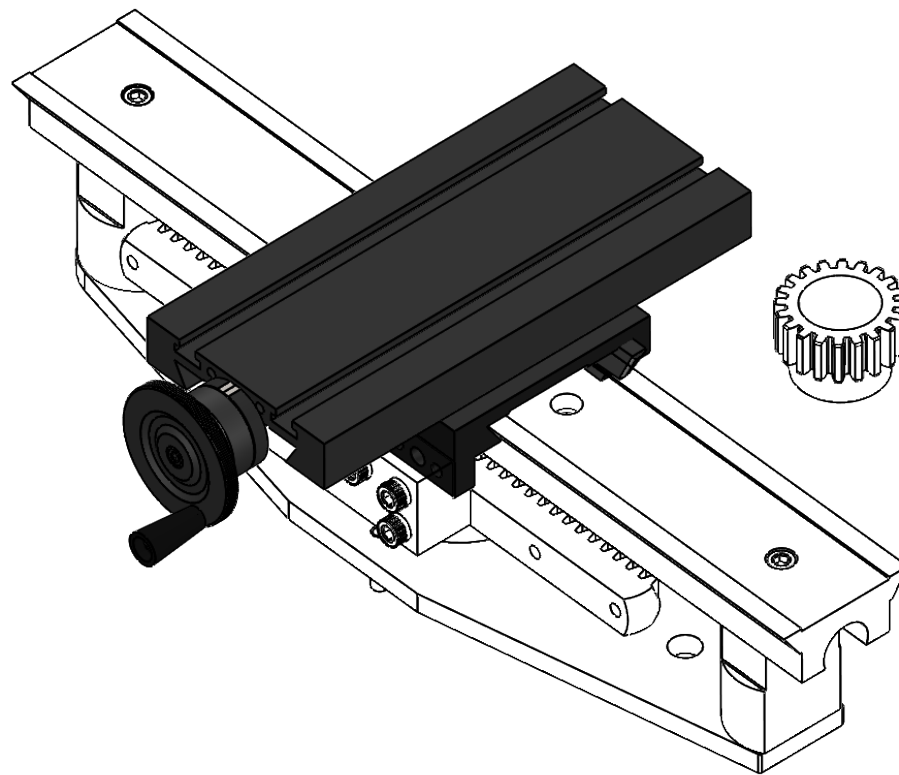
STRAIGHT LINE CHUCK, BED AND MOUNT, EXPLODED



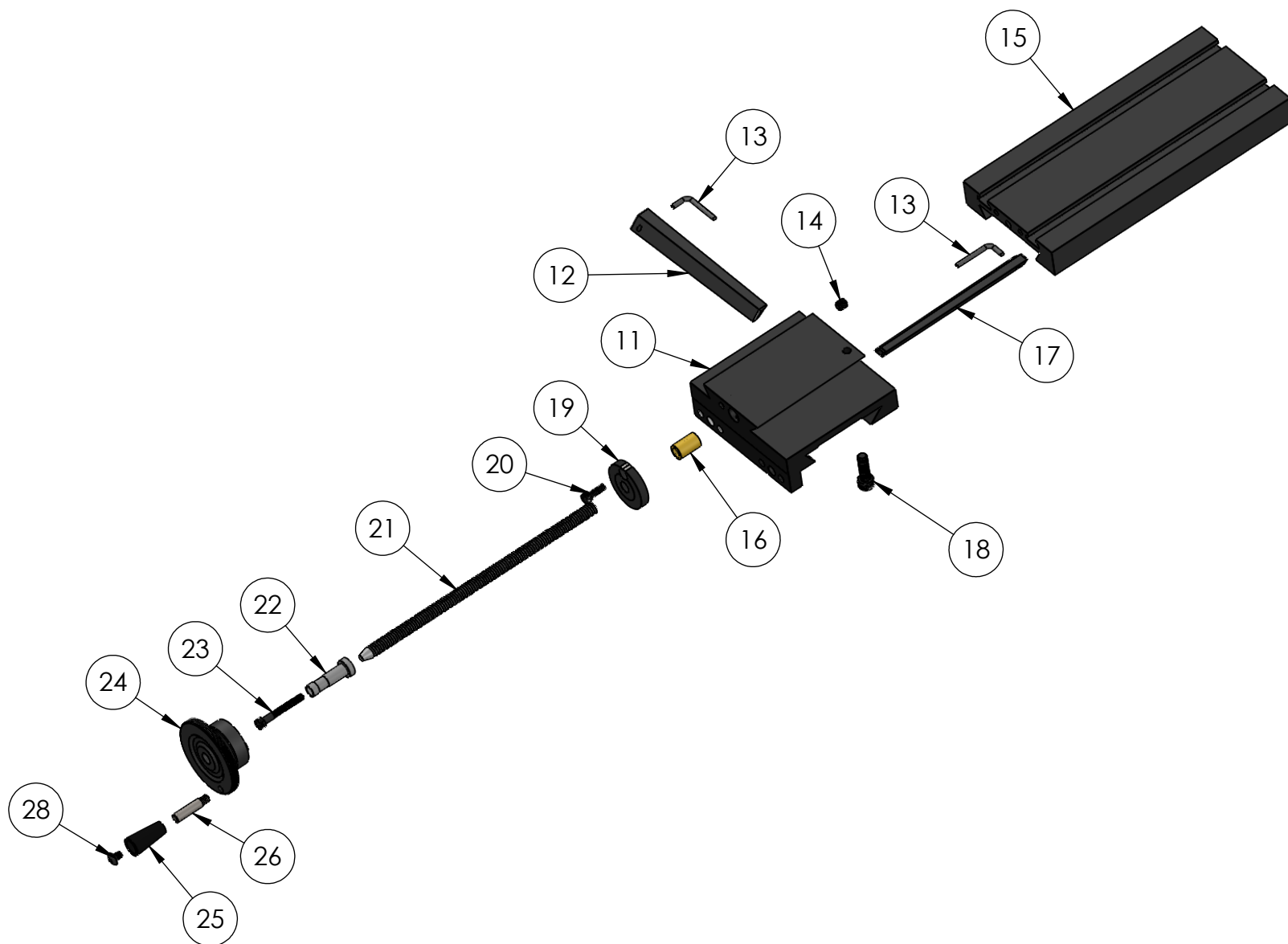
STRAIGHT LINE CHUCK, BED AND MOUNT, EXPLODED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SLC-1	STRAIGHT LINE CHUCK BACK PLATE	1
2	SLC-2	STRAIGHT LINE RACK HOLDER	1
3	SLC-3	STRAIGHT LINE CHUCK STAND OFF 2	1
4	SLC-4	STRAIGHT LINE CHUCK STAND OFF 1	2
5	32010	12" INDEX BED	1
6	6295K14	GEAR RACK - 14-1/2 DEGREE PA, 16 PITCH, 0.438" PITCH HEIGHT_MODIFIED	1
7	98381A508	3/16" x 3/4" DOWEL PIN_MODIFIED	2
8	91251A354	10-32 x 2-1/4" SHCS_MODIFIED	3
9	91251A347	10-32 x 1" BHCS	2
10	91251A345	10-32 x 3/4" SHCS	4
12	6325K135	PINION - 14-1/2 DEGREE PA, 16 PITCH, 20T_MODIFIED	1

STRAIGHT LINE CHUCK CROSSLIDE AND SADDLE



STRAIGHT LINE CHUCK CROSSLIDE AND SADDLE, EXPLODED



STRAIGHT LINE CHUCK CROSSLIDE AND SADDLE BILL OF MATERIALS

BOM Table			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
11	40910	LATHE SADDLE W/BACKLASH HOLES_MODIFIED	1
12	40990	SADDLE GIB	1
13	40820	GIB LOCK	2
14	91375A437	SADDLE GIB LOCK SET SCREW 10-32 x 3/16" CPSS	1
15	44880	6" LATHE CROSSLIDE	1
16	40890	SLIDE SCREW INSERT (INCH)	1
17	40980	CROSSLIDE GIB	1
18	91251A344	CROSSLIDE GIB LOCK SCREW 10-32 x 5/8" SHCS	1
19	40280	THRUST COLLAR	1
20	91251A126	THRUST COLLAR SCREW 5-40 x 3/8" SHCS	1
21	44210	6.5" MANUAL SLIDE SCREW - INCH	1
22	40290	SCREW ADAPTER	1
23	91251A080	SCREW ADAPTER RETAINING SCREW 5-40 x 1" SHCS	1
24	42040	HANDWHEEL KNOB, Y-AXIS	1
25	42060	HANDWHEEL KNOB	1
26	42050	HANDWHEEL SHAFT	1
27	91375A437	10-32 x 3/16" CUP POINT SET SCREW	1
28	91255A142	6-32 x 3/16" PAN HEAD MACHINE SCREW	1